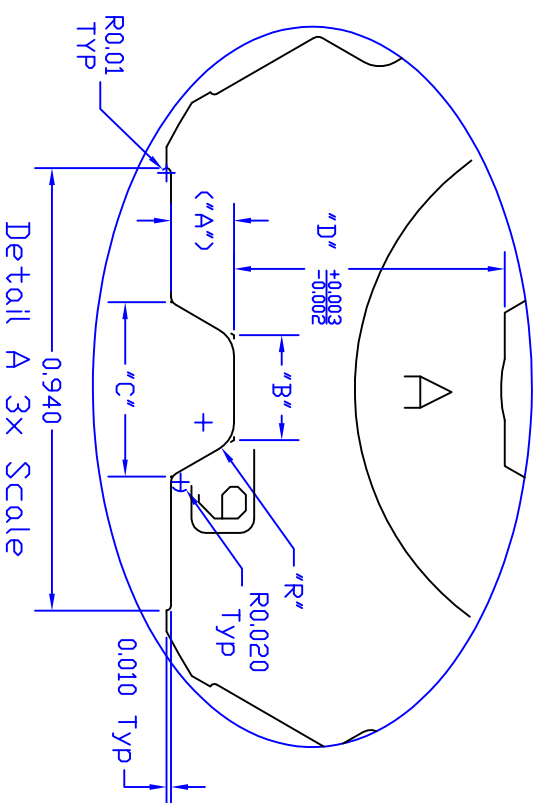


Die Pocket Dimensions		(Detail A)			
Pocket	A (IN)	B (IN)	C (IN)	D (IN)	R (IN)
12	0.064	0.197	0.270	0.645	0.030
11	0.109	0.145	0.270	0.600	0.030
10	0.084	0.262	0.357	0.625	0.030
9	0.134	0.216	0.370	0.575	0.065
8	0.131	0.289	0.440	0.577	0.065
7	0.198	0.223	0.450	0.510	0.065



Notes:

Pocket numbers are 0.10" high and 0.015" Deep.

No Burrs or Sharp Edges

All Hex Hole Surfaces and Pocket Surfaces Inside the "C" Dimension are to be Full Shear.

Rev	Date	ECN#	By	Description
H	5/7/15	3253	BMT	Was Bead Blast and Nickle Plate
G	9/25/14	2873	BMT	0.566 was 0.565, Added 0.581 Max Dia. 4140 was 1045
F	11/26/13	2873	BMT	Changes To Match As Manufactured Part

Drawn By	Date	Checked By	Scale
BMT	6/6/12	Mike E None	None

Material & Treatment		Drawing #
4140 Steel		4255UDA
42-46 Rc		REV
Plate Clear Zinc		H
TriValent Chromate		Sheet 1 of 1

QUICKCABLE
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4255UDA
Universal Die A

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