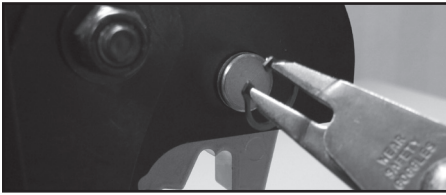
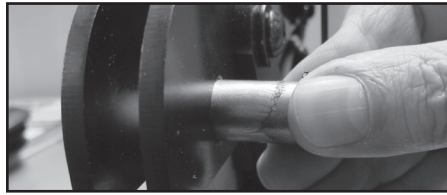




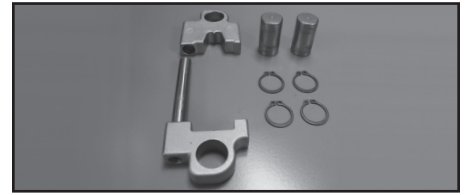
Replacing B-Crimp Die Set in Manual Crimp Tool
Reemplazo de juego de dados de crimpadora B en herramienta crimpadora manual
Remplacement de l'ensemble de la bague de sertissage "B" dans l'outil manuel de la bague



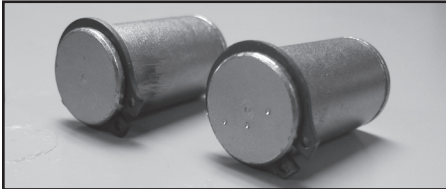
Remove snap rings from upper and lower die pins.



Remove die pins.



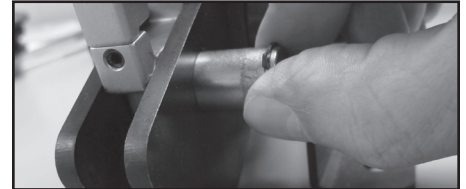
Replace die set components.



Install snap ring on each of the die pins. Lubricate pins with Molybdenum grease.



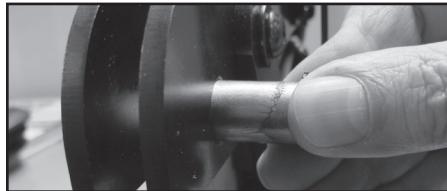
Assemble die set with vertical pin lubricated with Molybdenum grease.



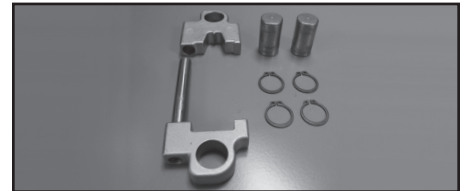
Reassemble by installing die pins and snap rings.



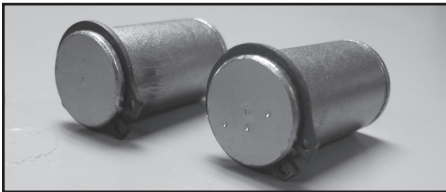
Retire los anillos de fijación de los pasadores de dado superior e inferior.



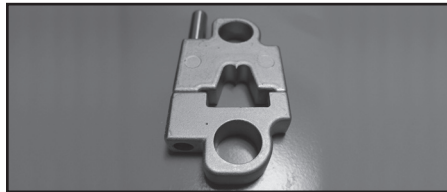
Retire los pasadores de dado.



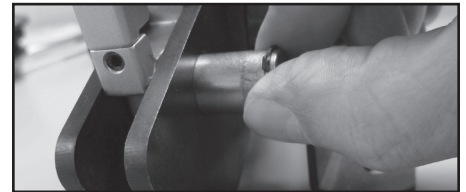
Reemplace los componentes del conjunto de dados.



Instale los anillos de fijación en cada uno de los pasadores de dado. Lubrique los pasadores con grasa de molibdeno.



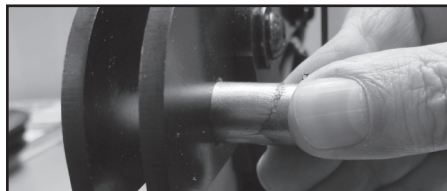
Ensamble el conjunto de dados con el pasador vertical lubricado con grasa de molibdeno.



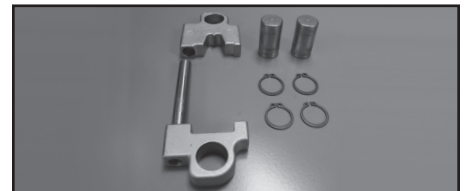
Ensamble de nuevo instalando los pasadores de cubo y los anillos de fijación.



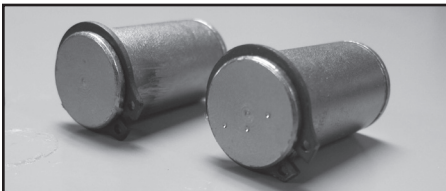
Enlever les bagues à ressorts des broches des bagues inférieures et supérieures.



Enlever les broches.



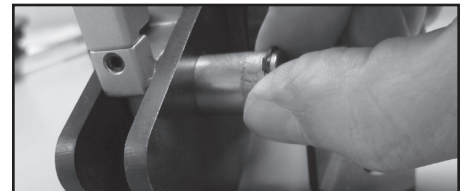
Remplacer l'ensemble de composants.



Installer la bague à ressorts sur chacune des broches de bagues. Lubrifier les broches avec la graisse de molybdène.



Assembler l'ensemble avec la broche verticale lubrifiée au molybdène.



Réassembler tout en installant les broches et les bagues à ressorts.

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